

A¹

wherein the mold halves are configured with differing geometries and wherein the continuous molded extrusion has a repeating pattern A-B-C-C-B-A-A-B-C-C-B-A defined by the expression $(A-B-C-C-B-A)_n$ --

In the claims:

Amend Claims 1, 5, 11 and 14 as follows:

A²

Sub-B¹

1. (Amended) A method for continuously forming molded parts comprising providing an extruder; directing a hollow column of plastic material from said extruder; providing a plurality of die blocks defining mold halves including planar end segments having differing geometry and joined by intermediate convoluted segments; continuously moving such die blocks for receiving and forming the hollow column into a continuous shape having spaced end segments and intermediate convoluted segments and advancing the shaped column of plastic material from the continuously moving die blocks; providing a cutter; synchronizing the cutter action to the movement of the shaped column for separating the end segments to form one or more parts having planar end segments of differing geometry in each part.

A³

5. (Amended) The process of claim 1 wherein a continuous molded extrusion shape is passed from the moveable mold blocks having a repeating pattern A-B-C-A-B-C defined by the expression $(A-B-C)_n$.